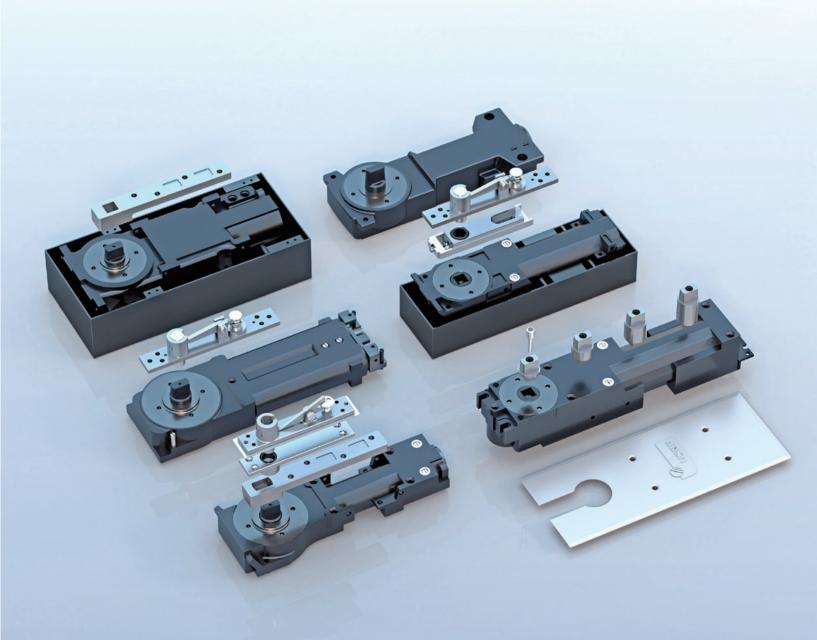
USAF Builder's Hardware



SOLID WELL INTERNATIONAL CORP.

Contents

ELECTRIC STRIKE	100 SERIES	1
E-SAVE SLIDER	171 SERIES	2
SHOWER HINGE	230 SERIES	3
SHOWER HINGE	240 SERIES	4
FREE HINGE	250 SERIES	5
GLASS CONNECTOR	280 SERIES	6
PVC GASKET	290 SERIES	7
PATCH FITTING	300 SERIES	8
DOOR BOY	381 SERIES	13
FLOOR SPRING	600 SERIES	14
	610 SERIES	15
	615 SERIES	16
	621 SERIES	17
	630 SERIES	18
	635 SERIES	19
	640 SERIES	20
	645 SERIES	21
	650 SERIES	22
TRANSOM CLOSER	690 SERIES	23
LOCK OF GLASS DOOR	800 SERIES	24
AUTO HINGE	820 SERIES	25
PANIC EXIT DEVICE	910 SERIES	26
	920 SERIES	27
	930 SERIES	28
	940 SERIES	29
STAINLESS STEEL DOOR HANDLES	3100 SERIES	30



ES100 For Double Action Glass Door (DUAL MODE)

ORDERING INFORMATION

ES100 S L Lock Sensor

VOLTAGE/CURRENT DRAW

- 12 VDC/300 mA
- 24 VDC/150 mA

FAIL SAFE/FAIL SECURE

Site convertible from one mode to the other (Fail secure default, unless specified on order)

GLASS THICKNESS

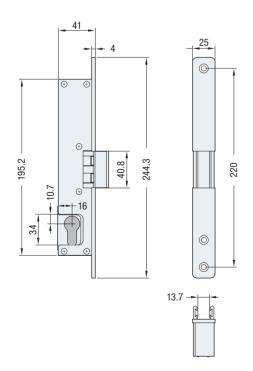
8~12mm

OPTION

Euro Cylinder for Emergency opening in Fail Secure mode

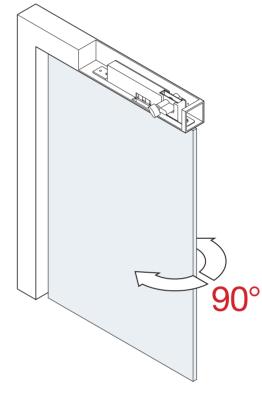
DIMENSIONS

ES100 SL: 245L × 25W × 41H mm



APPLICATION

- Applicable to frameless glass door
- Bi-directional locking function



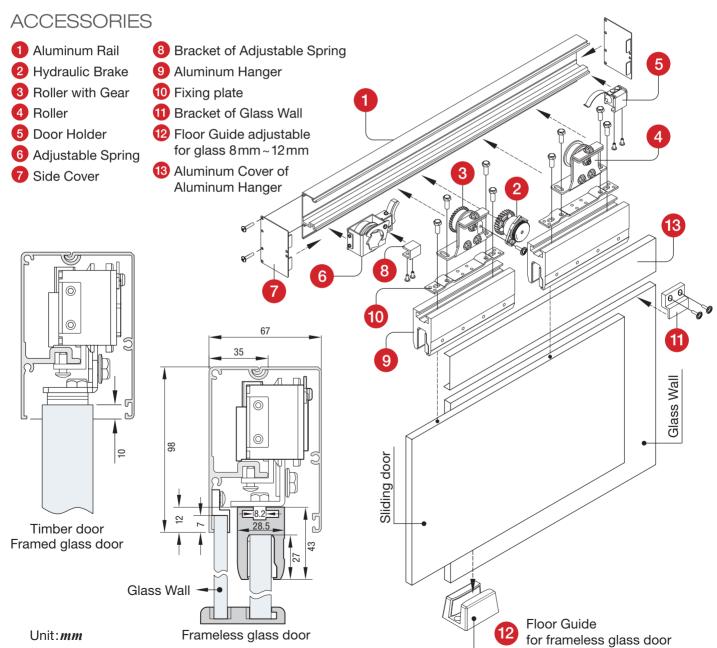








- Energy saving, no electricity required.
 Mechanical design.
- Adjustable closing speed by Spring and Hydraulic Brake.
- Constant closing speed all the way from full open to close position.
- Non handed.
 Unit for either RH or LH opening.
- Door weight: 15Kg ~ 80Kg.
 Glass thickness: 8 ~ 12mm.
- Good for wooden door, framed glass door, frameless glass door.





• Material : Brass.

• Finish available :

PC : Polished Chrome. SC : Satin Chrome.

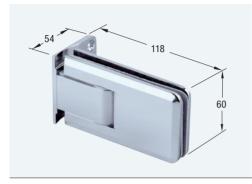
PVD: Physical Vapour Deposition.

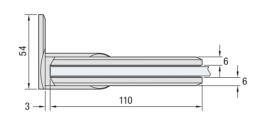
TECHNICAL DATA

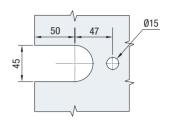
Thickness	10 mm		Thickness 10 mm 12 mm			2mm
Weight & Width	Weight	Door Width	Weight	Door Width		
2 Hinges per door	40 kg	850 mm	40 kg	850 mm		

Unit:mm

#230

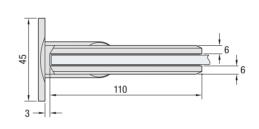


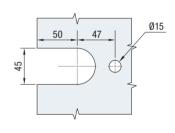




#231

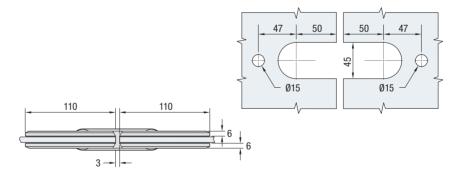






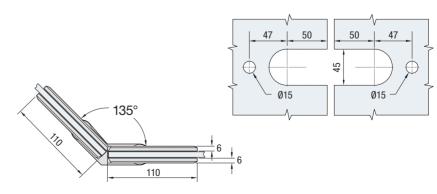
#232





#233







Material : Brass.Finish available :

PC : Polished Chrome. SC : Satin Chrome.

PVD: Physical Vapour Deposition.

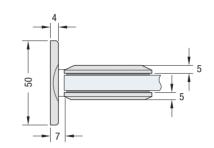
TECHNICAL DATA

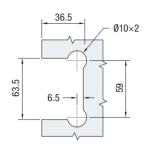
Thickness	8mm		10 mm		12mm	
Weight & Width	Weight	Door Width	Weight	Door Width	Weight	Door Width
2 Hinges per door	35 kg	700 mm	35 kg	700 mm	35 kg	650 mm

Unit:mm

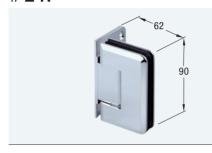
#240

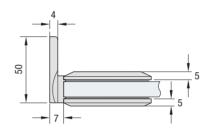


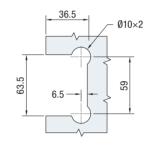




#241

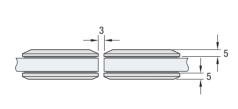


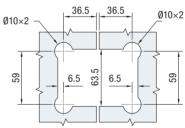




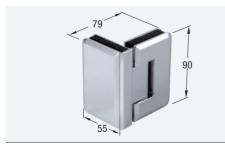
#242

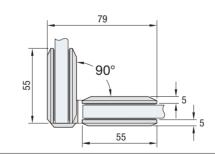


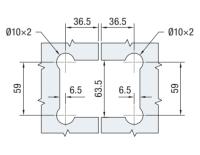




#243

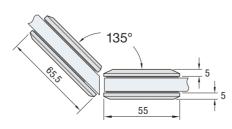


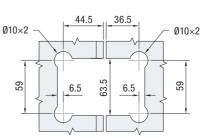




#245









Material : Brass.Finish available :

PC : Polished Chrome. SC : Satin Chrome.

PVD: Physical Vapour Deposition.

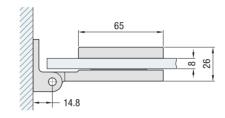
TECHNICAL DATA

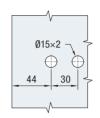
Thickness 8 mm 10 mm		8mm) mm
Weight & Width	Weight	Door Width	Weight	Door Width
2 Hinges per door	35 kg	700 mm	35 kg	700 mm

Unit:mm

#250

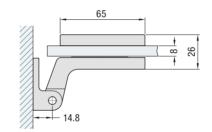


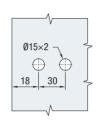




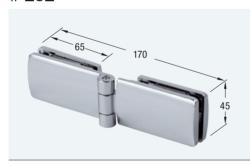
#251

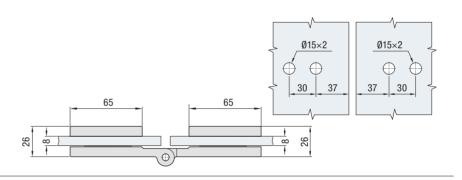






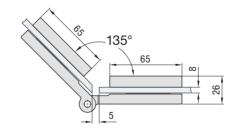
#252

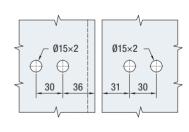




#253

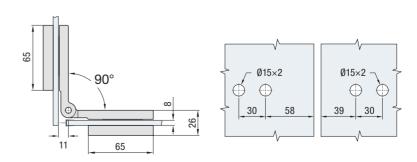






#254

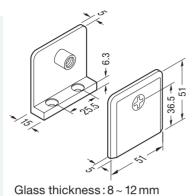






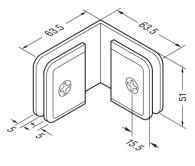






#282 Angle Connector

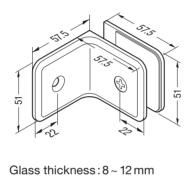




Glass thickness: 8 ~ 12 mm

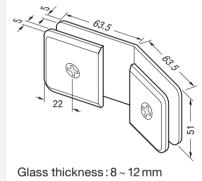
#283 Angle Connector





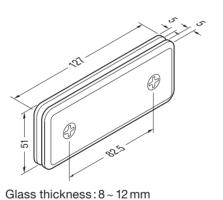
#284 135° Angle Connector





#285 Flat Connector





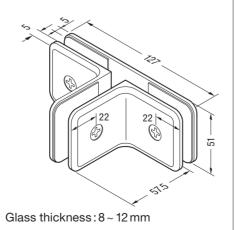
286 Ring Pull



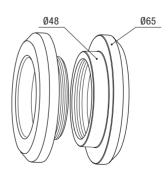
 \emptyset 30 × 30 × 2 for swing door: 8 ~ 12 mm

#287 T-Corner Clip





#288 Disc Handle



 \emptyset 65 × 10 × 2 for sliding door: 8 ~ 12 mm



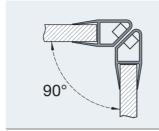
DIMENSIONS: For 8, 10, 12 mm glass

LENGTH: 7' (2.13 m)

#291 Glass To Glass



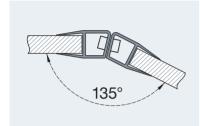




#291 Glass To Glass



#291 Glass To Glass

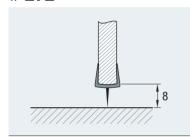




180°

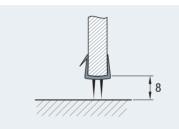


#292 Glass To Floor



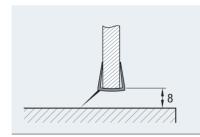


#293 Glass To Floor



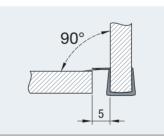


#294 Glass To Floor



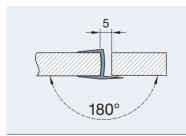


#295 Glass To Glass



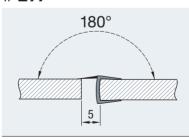


#296 Glass To Glass



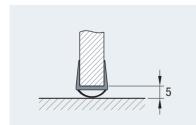


#297 Glass To Glass



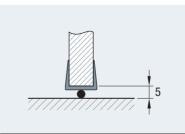


#298 Glass To Floor





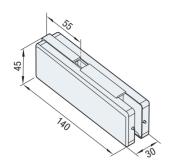
#299 Glass To Floor

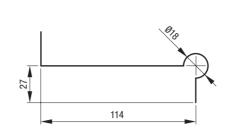


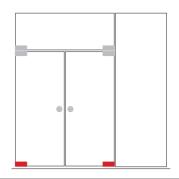




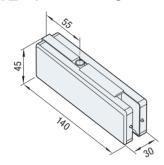
#301 Bottom Patch Fitting

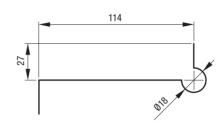


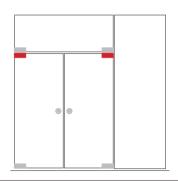




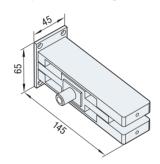
#302 Top Patch Fitting

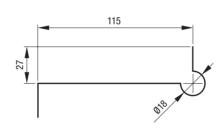


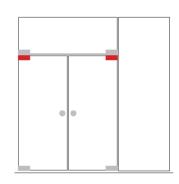




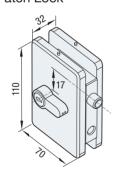
#303 Top Patch Fitting

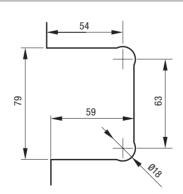


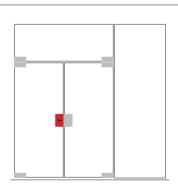




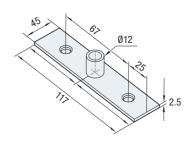
#305 Patch Lock



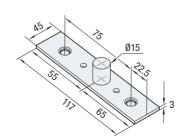




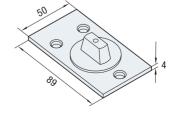
331S Top Pivot



331 Top Pivot

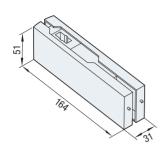


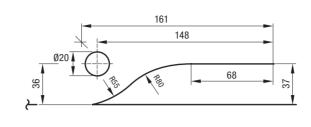
#332 Bottom Pivot





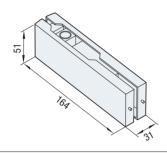
#310 Bottom Patch Fitting

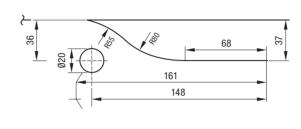






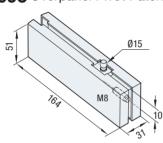
#320 Top Patch Fitting

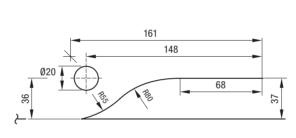






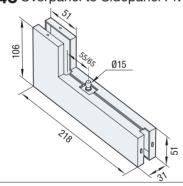
#330 Overpanel Pivot Patch Fitting

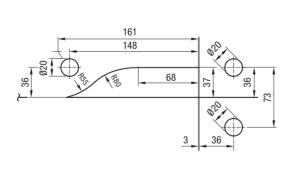






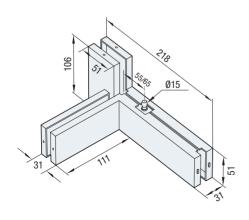
#340 Overpanel to Sidepanel Pivot Patch Fitting

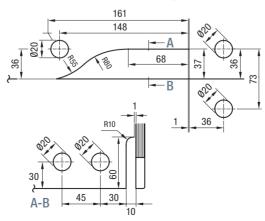


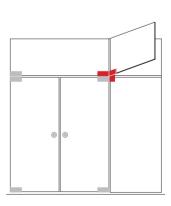




#341 Fin Fitting for single door (Left Hand shown, RH reversed)

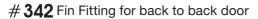


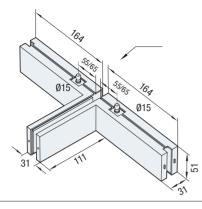


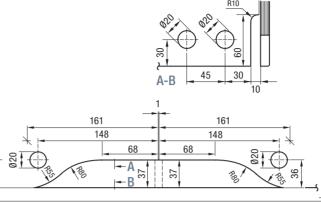


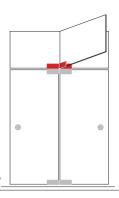




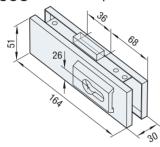


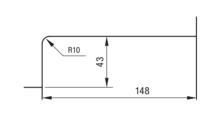






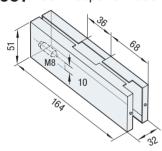
#350 Bottom / Top Patch Lock Fitting

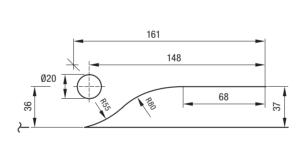


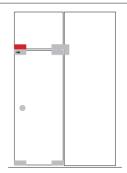




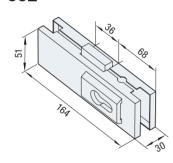
#**351** Lock Keeper of #350

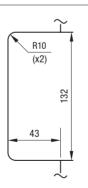


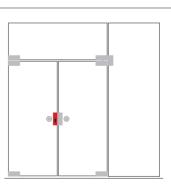




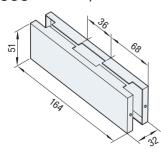
#352 Center Patch Lock

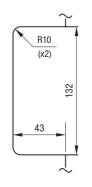


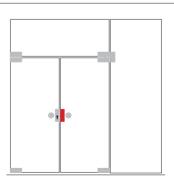




#353 Lock Keeper of #352

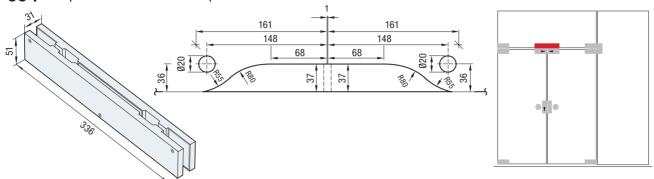




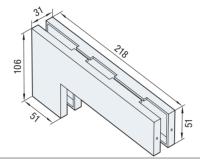


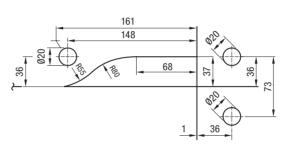


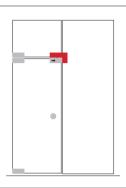
#354 Overpanel Double Lock Keeper



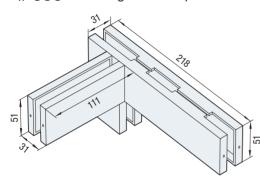
#355 Over / Side Panel Lock Keeper

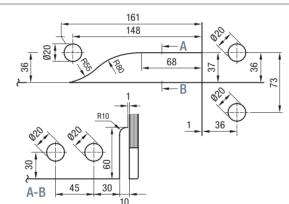


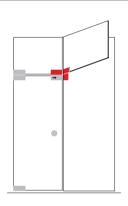




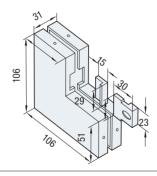
#356 Fin Fitting Lock Keeper

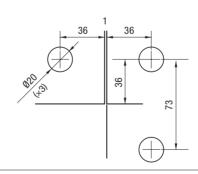


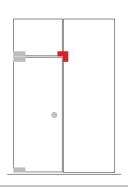




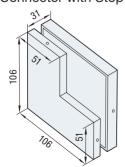
#360 Angle Connector

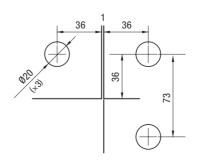


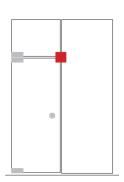




#361 Connector with Stop

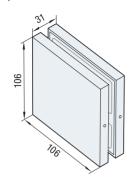


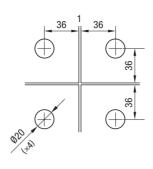


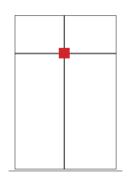




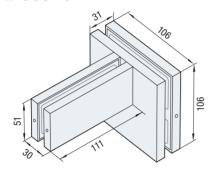
#362Square Connector

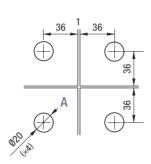


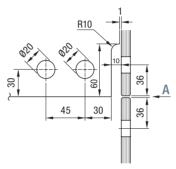


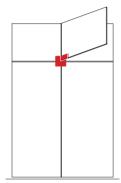


#363Square Connector With Fin

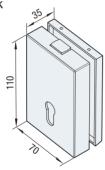


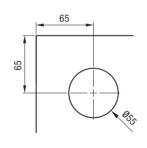






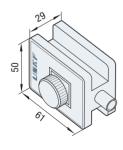
370 Lock

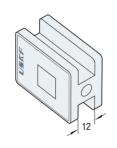


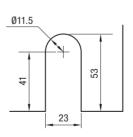


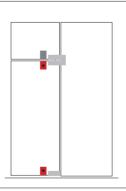


#371 Top / Bottom Latch

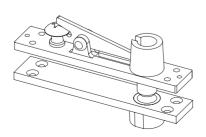




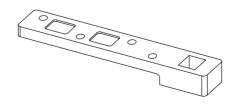




#631 Top Pivot



#632 Bottom Strap





Hydraulic Patch fitting

FEATURES

- Spring tension: EN3.
- Adjustable closing & latching speed.
- Maximum door opening angle at 110°
- Mechanical hold-open at 90° [optional upon request]
- Glass door width up to 1000 mm.
- Glass door weight up to 80 kgs.
- Glass door thickness 8~12 mm.

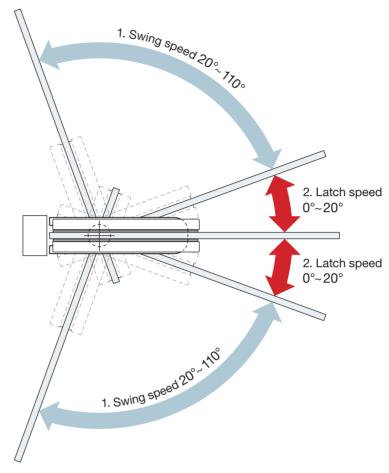
Application Ranges

- Double action door.
- Available for light & medium duty door.
- Two non-critical control valves provide dual speed hydraulic closing.

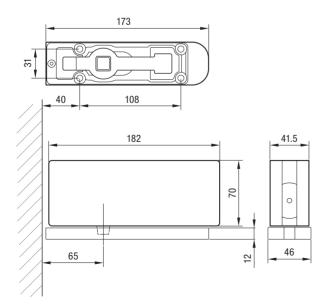
Finishes

• SSS: Satin stainless steel.

• PSS: Polished Stainless steel.



Dimensions













- Double action.
- Total hydraulic control with maximum opening angle 130° in each direction.
- Adjustment valves of swinging speed and latching speed are fully independent, which will save time of adjustment.
- Securely designed speed adjustment valves protect Floor Spring from rough use or adverse weather conditions.
- The speed adjustment valves can not be backed out of Floor Spring when adjustment, that eliminates oil leakage from the valves.
- Reduced thickness of 40 mm only safely for thinner slab.
- Maximum door width 1100 mm, maxim door weight 100 kgs.

TECHNICAL DATA

Spring Tension		Light	Medium	Heavy	
Closing Force (N	lm)	20	25	33	
Door width	850 mm	V			
	950 mm		V		
	1050 mm			V	
Hold Open	90°	•	•	•	
	105°	•	•	•	
No Hold Open		•	•	•	
Dimensions of	L	307	307	307	
cement case (mm)	W	108	108	108	
(11111)	Н	40	40	40	
Adjustment in	L	7	7	7	
cement case (mm)	W	10	10	10	
(******)	Н	4	4	4	
Dimensions of c	over plate	325	325 mm × 130 mm		

V: Standard

• : Option

Specify 1 Spring Tension:

Light, Medium, Heavy

2 Hold Open Angle 90°, 105°, No Hold Open.





- Double action.
- Interchangeable spindle tip, extension up to 50 mm. for all kinds of door bottom rails.
- Total hydraulic control with maximum opening angle 130° in each direction.
- Adjustment valves of swinging speed and latching speed are fully independent, which will save time of adjustment.
- Securely designed speed adjustment valves protect Floor Spring from rough use or adverse weather conditions.
- The speed adjustment valves can not be backed out of Floor Spring when adjustment, that eliminates oil leakage from the valves.
- Reduced thickness of 40 mm only safely for thinner slab.
- Maximum door width 1100 mm, maxim door weight 120 kgs.

TECHNICAL DATA

Spring Tension		Light	Medium	Heavy
Closing Force (N	m)	20	25	33
Door width	850 mm	V		
	950 mm		V	
	1050 mm			V
Hold Open	90°	•	•	•
	105°	•	•	•
No Hold Open		•	•	•
Dimensions of	L	307	307	307
cement case	W	108	108	108
(mm)	Н	40	40	40
Adjustment in	L	7	7	7
cement case	W	10	10	10
(mm)	Н	4	4	4
Dimensions of co	ver plate	325 mm × 130 mm		mm

V: Standard

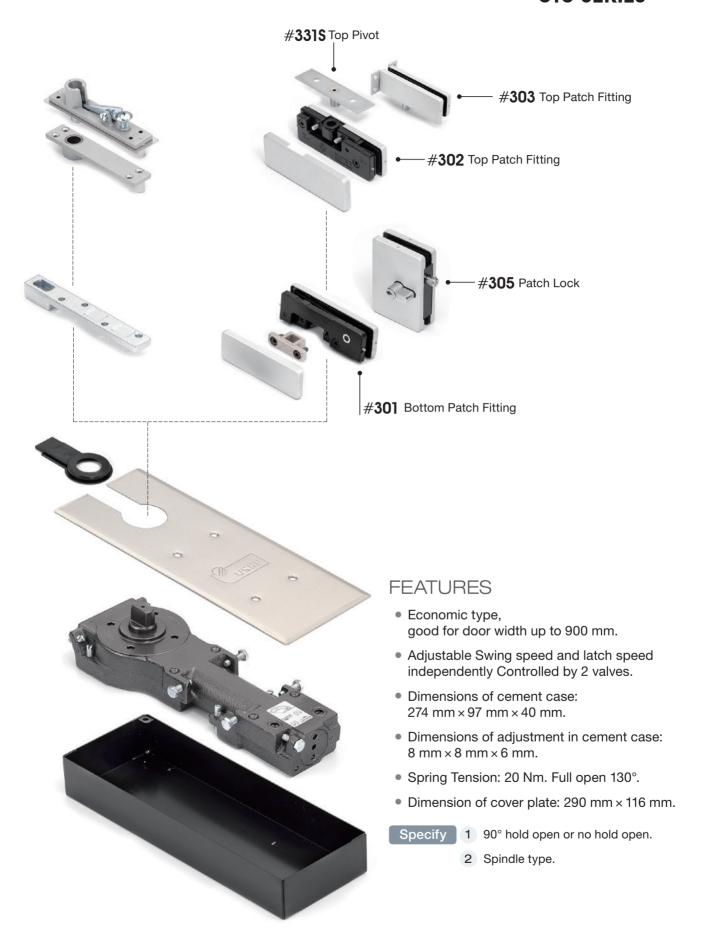
: Option

Specify 1 Spring Tension:

Light, Medium, Heavy

2 Hold Open Angle 90°, 105°, No Hold Open.









- Adjustable Spring Tension from EN1 to EN4.
- Supports door weight up to 150 kgs.
- Maximum door width 1100 mm.
- Back check, mechanical type.
- Interchangeable spindle tips, extension up to 50 cm.
- Swing speed from 180° to 15°, latch speed from 15° to 0°.
- Pressure Release Valve prevents damage to floor spring from the door uncontrolled slamming.
- Mechanical Back Check feature engages a "checking" action at approx. 70° ~ 75° protecting the door from damage by any abusive opening.

TECHNICAL DATA

Spring Tension	EN1	EN2	EN3	EN4
Door width	800	900	1000	1100
Hold Open 90°	•	•	•	•
No Hold Open	•	•	•	•
Dimensions of cement case (mm)	L275 × W82 × H50			
Adjustment in cement case (mm)	L8 × W4			
Dimensions of cover plate (mm)	291 mm × 105 mm			

Specify Hold Open Angle.

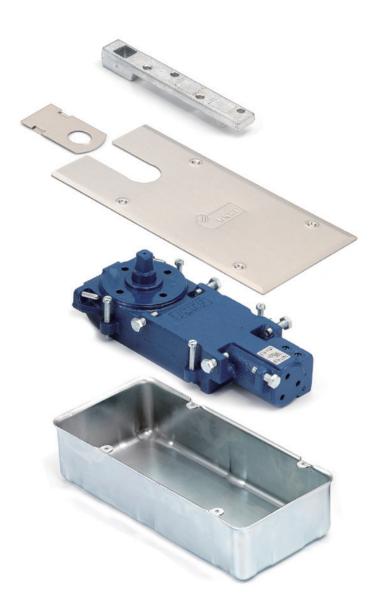
90°, 105°, No Hold Open.







- Double action and single action.
- Swing speed and Latch speed are controlled independently by 2 valves.
- Full open 180°, Hydraulic control 110°
- Speed adjustment valve can not be backed out of closer when adjustment that eliminates oil leakage from valves.
- Stainless steel cover plate 292 mm × 148 mm available in polished SS, Satin SS and PVD.
- Spindle available in German rectangular, Italian square, Spanish rectangular.



TECHNICAL DATA

	_			
Spring Tension	Light	Medium	Heavy	
Closing Force (Nm)	20	25	30	
Door width 900 mm	V			
1000 mm		V		
1100 mm			V	
Door weight (Kg)	80	90	100	
Hold Open 90°	•	•	•	
No Hold Open	•	•	•	
Dimensions of cement case (mm)	L277 × W130 × H70		H70	
Adjustment in cement case (mm)	L8 × W5 × H16			
Dimensions of cover plate	148	148 mm × 292 mm		

∨: Standard

• : Option

Specify 1 Spring Tension:

Light, Medium, Heavy

2 90° Hold Open or No Hold Open.





- Double action.
- Swing speed and Latch speed are controlled independently by 2 valves.
- Full open 180°, Hydraulic control 110°.
- Speed adjustment valve can not be backed out of closer when adjustment that eliminates oil leakage from valves.
- Stainless steel cover plate 306 mm × 156 mm available in polished SS, Satin SS and PVD.
- Spindle available in German rectangular, Italian square, Spanish rectangular.

TECHNICAL DATA

Spring Tension	Light	Medium	Heavy
Closing Force (Nm)	20	25	30
Door width 900 mm	V		
1000 mm		V	
1100 mm			V
Door weight (Kg)	80	90	100
Hold Open 90°	•	•	•
No Hold Open	•	•	•
Dimensions of cement case (mm)	L277 × W130 × H70		H70
Adjustment in cement case (mm)	L8 × W5 × H16		
Dimensions of cover plate	306	mm × 156	mm

∨: Standard

• : Option

Specify 1 Spring Tension:

Light, Medium, Heavy

2 90° Hold Open or No Hold Open.





- Double action.
- Total hydraulic control with maximum opening angle 130° in each direction.
- Fully independent swinging and latching speed adjustment valves will save time of adjustment.
- The speed adjustment valves can not be backed out of Floor Spring when adjustment that eliminates oil leakage from the valves.
- Two kinds of adjustment ensure door on exact vertical alignment:
 - 1. Adjustable top pivot.
 - 2. Adjustment screws in cement case.
- Securely designed speed adjustment valves protect Floor Spring from rough use or adverse weather conditions.
- Maximum door weight 100 kgs.

TECHNICAL DATA

Spring Tension		Light	Medium	Heavy
Closing Force (I	Vm)	20	25	30
Door width	900 mm	V		
	1000 mm		V	
	1100 mm			V
Hold Open	90°	•	•	•
No Hold Open		•	•	•
Dimensions of	L	297	297	297
cement case (mm)	W	145	145	145
(11111)	Н	48	48	48
Adjustment in cement case		L6	mm × W6 r	mm
Dimensions of o	cover plate	146 mm × 308 mm		

V: Standard

• : Option

Specify 1 Spring Tension:

Light, Medium, Heavy

2 Hold Open Angle 90°, No Hold Open.





- Double action.
- Total hydraulic control with maximum opening angle 130° in each direction.
- Fully independent swinging and latching speed adjustment valves will save time of adjustment.
- The speed adjustment valves can not be backed out of Floor Spring when adjustment that eliminates oil leakage from the valves.
- Two kinds of adjustment ensure door on exact vertical alignment:
 - 1. Adjustable top pivot.
 - 2. Adjustment screws in cement case.
- Securely designed speed adjustment valves protect Floor Spring from rough use or adverse weather conditions.
- Maximum door weight 100 kgs.

TECHNICAL DATA

Spring Tension		Light	Medium	Heavy
Closing Force (I	Vm)	20	25	30
Door width	900 mm	V		
	1000 mm		V	
	1100 mm			V
Hold Open	90°	•	•	•
No Hold Open		•	•	•
Dimensions of	L	283	283	283
cement case (mm)	W	132	132	132
(11111)	Н	47.5	47.5	47.5
Adjustment in cement case		L10	mm × W10	mm
Dimensions of o	cover plate	134 mm × 284 mm		

V: Standard

• : Option

Specify 1 Spring Tension:

Light, Medium, Heavy

2 Hold Open Angle 90°, No Hold Open.





- Adjustable Spring Tension from 23 Nm to 58 Nm. (EN3~EN6)
- Supports door weight up to 300 kgs, door width 1.4 meters.
- Efficiency up to 65%.
- Interchangeable spindle tips extension from 5 mm, 10 mm... to 50 mm.
- Swing speed from 180° to 15°, latch speed from 15° to 0°.
- Pressure Release Valve prevents damage to floor spring from the door uncontrolled slamming.
- Mechanical Back Check feature engages a "checking" action at approx. 70° ~ 75° protecting the door from damage by any abusive opening.
- Cement case 341 mm × 78 mm × 60 mm.
- Adjustment in cement case L6 mm × W6 mm.
- Coverplate: 105 mm × 358 mm.
- Single action for fire door. Full open 180°, no hold open.

Specify Hold Open Angle.

90°, 105°, No Hold Open.



- ANSI Grade 1. Endurance 2,000,000 cycles.
- Completely concealed in the aluminum transom bar in dimensions as small as 1-3/4" × 4"
- Total hydraulic control with maximum opening angle 90°, 105° or 130° in each direction.
- Adjustment valves of swinging speed and latching speed are fully independent which will save time of adjustment.
- Securely designed speed adjustment valves protect closer from rough use or adverse weather conditions.
- The speed adjustment valves cannot be backed out of Closer when adjustment. The design eliminates oil leakage from the valves.



TECHNICAL DATA

Spring Tension		Light	Medium	Heavy
Door	width	30"	42"	48"
	height	96"	96"	96"
Maximum	90°	•	•	•
Opening	105°	•	•	•
	130°	•	•	•
Hold Open	90°	•	•	•
	105°	•	•	•
Hold Open		•	•	•

V: Standard

• : Option

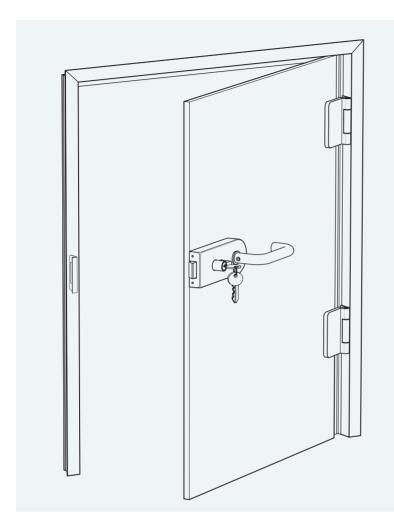
Specify

1 Spring Tension:

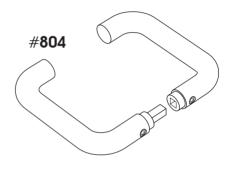
Light, Medium, Heavy

2 Hold Open Angle 90°, 105°, No Hold Open.







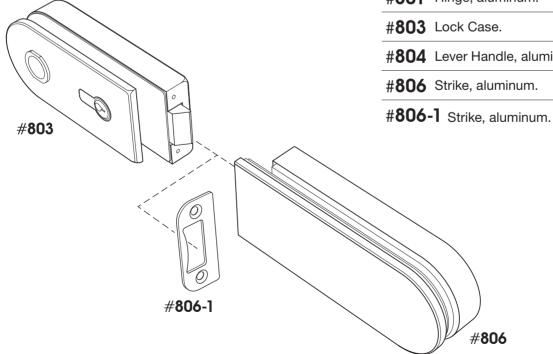


Specify

Specify the following parts number when ordering.

#**801** Hinge, aluminum.

#804 Lever Handle, aluminum.





G-W90°

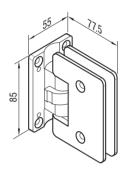


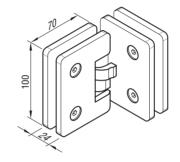
G-G90°

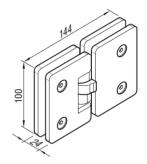


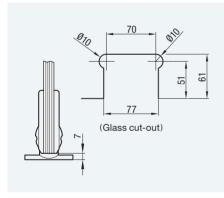
G-G180°

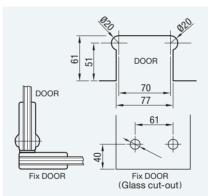


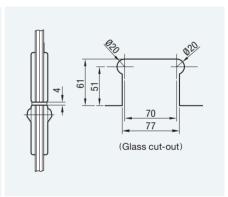








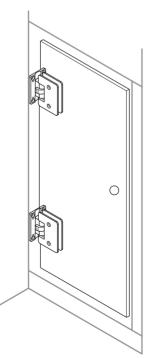




- Material : Brass.
- Automatic closing from 85° ~ 0°.
- Double action, 90° Hold Open.
- Door weight up to 60 kgs, width 900 mm.
- Glass panel thickness 8 mm ~ 12 mm.
- Spring tension is adjustable for doors less than 900 mm.
- Finish available :

Polished Chrome (PC)

Satin Chrome (SC)



30mm

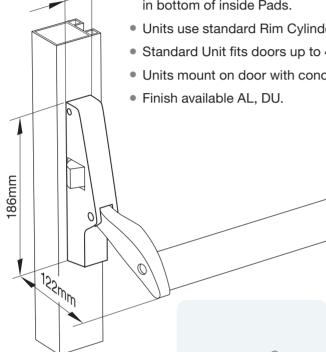


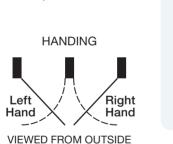


910 SERIES **RIM TYPE**

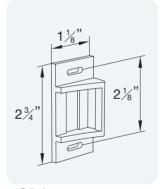
FEATURES

- Underwriters' Laboratories Inc. Listed Panic Hardware.
- For use with narrow, medium and wide stile Aluminum doors.
- Handed, specify LH or RH doors.
- Latch Bolt throw 1/2".
- Dogging by Cylinder Key or by Slotted Screw in bottom of inside Pads.
- Units use standard Rim Cylinder.
- Standard Unit fits doors up to 48" in width (cut cross bar to fit).
- Units mount on door with concealed fasteners.

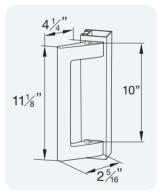




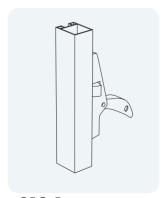
911 Rim Cylinder



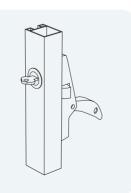
914 Standard Surface Roller Strike



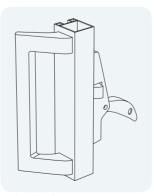
915 Outside Pull Handle



910-1 Exit Unit Only, No Outside Hardware



910-2 Unit with Rim Cylinder



910-3 Unit with Outside Pull Handle



910-4 Unit with Rim Cylinder and Outside Pull Handle

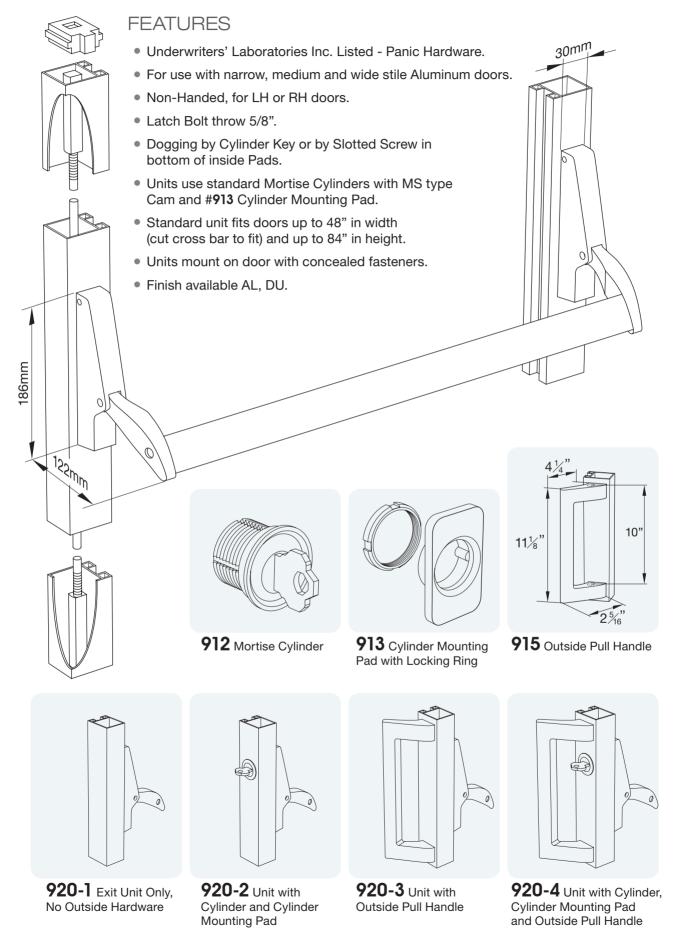








920 SERIES CONCEALED VERTICAL ROD





930 SERIES

RIM TYPE



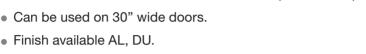


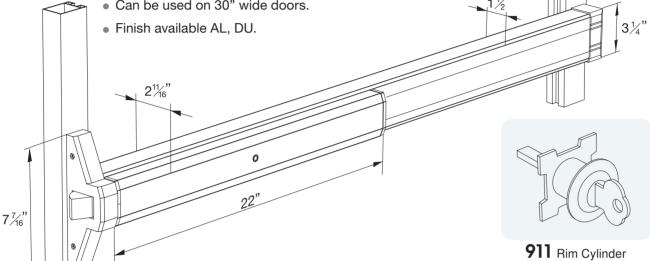
FEATURES

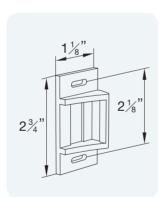
- Underwriters' Laboratories Inc. Listed Panic Hardware.
- For use with narrow, medium and wide stile Aluminum doors, Hollow Metal or Wood doors.
- Non-handed, for LH or RH doors.

Dogging by Hex Key in Touch Bar.

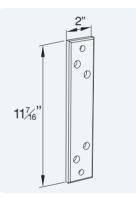
- Latch Bolt throw 5/8".
- Outside Unlatching with standard Rim Cylinder.
- Standard Units for 36" and 48" door widths (cut bar to fit).



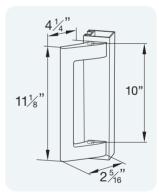




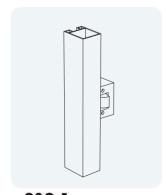
914 Standard Surface Roller Strike



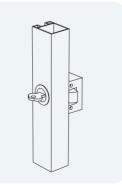
916 Pull Handle Mounting Plate for Wood or Metal Doors



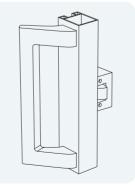
915 Outside Pull Handle



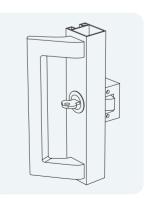
930-1 Exit Unit Only, No Outside Hardware



930-2 Unit with Rim Cylinder



930-3 Unit with Outside Pull Handle



930-4 Unit with Rim Cylinder and Outside Pull Handle

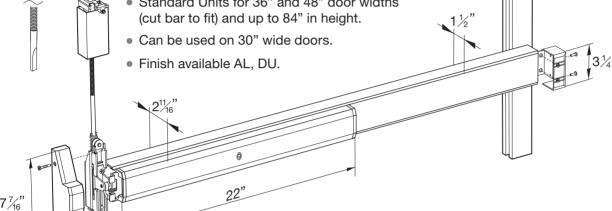


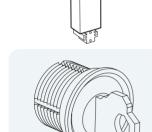




940 SERIES **CONCEALED VERTICAL ROD**

- Underwriters' Laboratories Inc. Listed Panic Hardware.
- For use with narrow, medium and wide stile Aluminum doors.
- Non-handed, Field Reversible for LH or RH doors.
- Outside Unlatching and Dogging by Cylinder Key or Dogging by Hex Key in Touch Bar.
- Top Steel Toggle Latch and Bottom Steel Rod Latch Bolt.
- Units use Standard Mortise Cylinder with MS Type Cam and #913 Cylinder Mounting Pad.
- Standard Units for 36" and 48" door widths (cut bar to fit) and up to 84" in height.

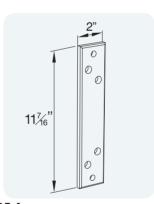




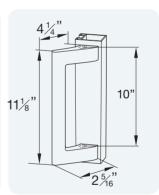
912 Mortise Cylinder



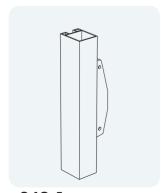
913 Cylinder Mounting Pad with Locking Ring



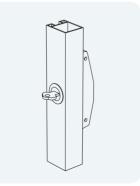
916 Pull Handle Mounting Plate for Wood or Metal Doors



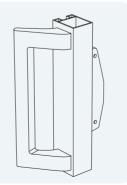
915 Outside Pull Handle



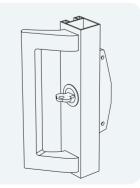
940-1 Exit Unit Only, No Outside Hardware



940-2 Unit with Cylinder & Cylinder Mounting Pad



940-3 Unit with Outside Pull Handle



940-4 Unit with Cylinder, Cylinder Mounting Pad and Outside Pull Handle



STAINLESS STEEL DOOR HANDLES 3100 SERIES





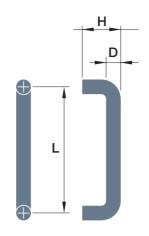


STAINLESS STEEL DOOR HANDLES 3100 SERIES



400

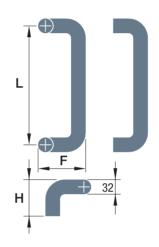




		ι	Jnit: <i>mm</i>
ITEM NO.	D	Н	L
3101-30			300
3101-40	Ø 32	65	400
3101-50			500

Ø25 available upon request.



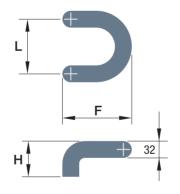


Unit:mm ITEM NO. Н L 3103-30 300 95 70

Ø25 available upon request.

3103-40

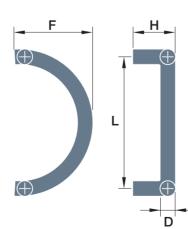




		l	Jnit: <i>mm</i>
ITEM NO.	F	Н	L
3105	150	65	215

Ø25 available upon request.





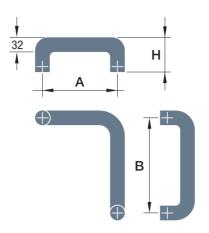
Unit: <i>mm</i>				it: <i>mm</i>
ITEM NO.	D	L	F	Н
3107	34	350	200	80



STAINLESS STEEL DOOR HANDLES 3100 SERIES



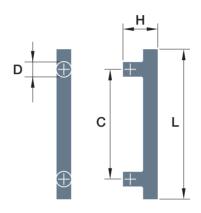




Unit: <i>m</i>			
ITEM NO.	Α	В	Н
3109	250	250	65

Ø25 available upon request.

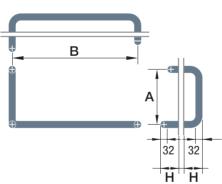




	Unit: <i>mm</i>				
ITEM NO.	D	L	С	Н	
3111-400	32	400	300	60	
3111-800	32	800	600	60	
3111-1600	32	1600	1000	60	
3111-2000	32	2000	1400	60	

Various length available upon request. Ø25 available upon request.

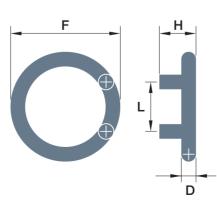




	Unit: <i>mm</i>			
ITEM NO.	Α	В	Н	
3113-30	300	750	70	
3113-40	400	950	70	

Ø25 available upon request.





	Unit: <i>mm</i>				
ITEM NO.	D	L	F	Н	
3115-25	25	100	200	70	
3115-32	32	100	200	75	



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